Arrow Springs
Model ASC/6 Temperature Controller

Pre-Loaded Programs

Program 1: Lampwork annealing for soft glasses
Step 1: Ramp Rate Full, Temperature 960º F (516º C), Hold Time 12 hours
Step 2: Ramp Rate Full, Temperature 960º F (516º C), Hold Time 30 minutes
Step 3: Ramp Rate 400º F (222º C), Temperature 400º F (204º C), Hold Time none
End

Program 2: Lampwork batch annealing for soft glasses
Step 1: Ramp Rate 900º F (500º C), Temperature 960º F (516º C), Hold Time 12 hours
Step 2: Ramp Rate Full, Temperature 960º F (516º C), Hold Time 30 minutes
Step 3: Ramp Rate 400º F (222º C), Temperature 400º F (204º C), Hold Time none
End

Program 3: Lampwork annealing for borosilicate hard glasses
Step 1: Ramp Rate Full, Temperature 1050º F (566º C), Hold Time 12 hours
Step 2: Ramp Rate Full, Temperature 1050º F (566º C), Hold Time 30 minutes
Step 3: Ramp Rate 400º F (222º C), Temperature 400º F (204º C), Hold Time none
End

Program 4: Jewelry scale fusing for soft glasses
Step 1: Ramp Rate 1000º F (556º C), Temperature 1000º F (538º C), Hold Time none
Step 2: Ramp Rate Full, Temperature 1500º F (816º C), Hold Time 30 minutes
Step 3: Ramp Rate Full, Temperature 960º F (516º C), Hold Time 30 minutes
Step 4: Ramp Rate 400º F (222º C), Temperature 400º F (204º C), Hold Time none
End

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